Plastica

MANUFACTURED IN THE UK

WOODEN POOLS








HAND CRAFTED » DIRECT DELIVERY » UP TO 10 METRES » EXERCISE POOLS » ALL THE EXTRAS



PARTNERS WITH CRYSTAL LEISURE SWIMMING POOLS

“Getting a wooden pool was the best thing I ever did!”

WELCOME

A POOL TO SUIT EVERY BUDGET

Owning your own pool has remained high on most people’s wish lists for years. Now wooden pools have made this luxury affordable. Our range of shapes and sizes has something to suit everyone, so you can have the lifestyle you have always wanted!

Whatever the size and shape of your garden, there is a pool for you. Each wooden pool package includes everything you need to start your new lifestyle.

Just picture the great parties you could have with family and friends. Wouldn’t it be great to keep the children entertained for hours?

Imagine having the freedom to exercise from the comfort of your own home. You can rest assured that you are getting a top quality pool. Not only are they made of high grade, treated redwood timber, they are made by experts in the UK.



ABOVE: NAZCA 8m x 2m Lap Pool



ABOVE: Westminster Wooden Pool

YOUR VERY OWN POOL IS

JUST DAYS AWAY

Start by selecting your wooden pool shape and size. You can fit it above ground, below ground or partially in-ground – whatever suits your needs. You can choose to fit the wooden pool yourself or have a local expert do some or all of it for you. The choice is yours. We would recommend that you are reasonably experienced at self build if you intend to install it yourself.

The complete premium wooden pool package includes a redwood structure (with a 10 year pro-rata warranty), an internal stainless steel ladder, external wooden ladder, liner, complete filtration kit, maintenance and water treatment kit and solar covers, and a How to Assemble link in the Instruction Manual. Pick and mix options are available.

crystalleisure.co.uk to start your adventure now



HANDMADE WITH PASSION

IN GREAT BRITAIN

We all like to buy British if we can don't we? So you will be pleased to know that our wooden pools are made in England. In fact, many elements are hand crafted by a highly experienced team to get the best performance.

Our liners have a protective lacquer coating and all our products are manufactured to ISO 9001 quality standards. The walls of the pool are precision cut from redwood, which is then pressure-treated. This preserves it against decay, fungal and insect attack. The walls have a 10 year pro-rata warranty.

We have over 54 years experience in manufacturing liners, covers, reel systems and much more from our large state of the art facility in East Sussex.

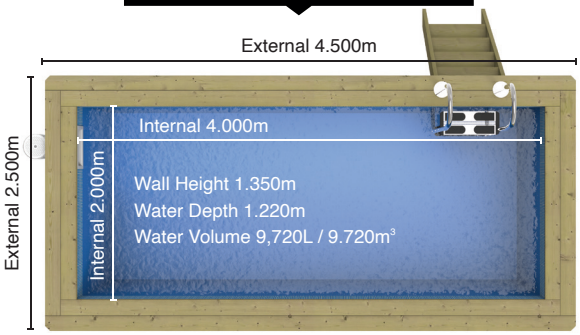
crystalleisure.co.uk to start your adventure now

"Our wooden pool is a top end product"

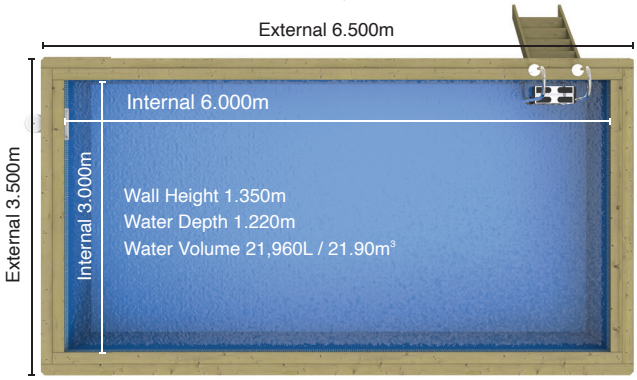
WHICH POOL?

NAZCA WOODEN POOL RANGE

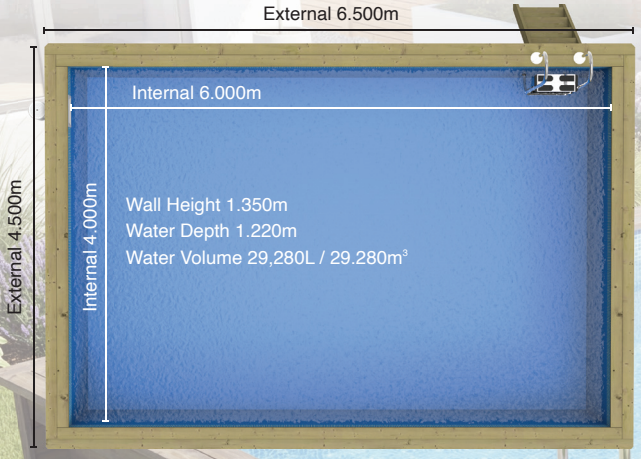
NAZCA 4 x 2m »



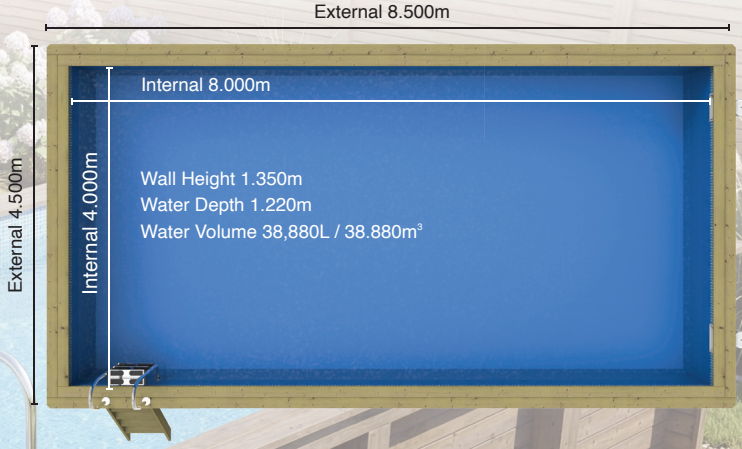
NAZCA 6 x 3m »



NAZCA 6 x 4m »



NAZCA 8 x 4m »



NAZCA 8 x 2m Lap Pool »

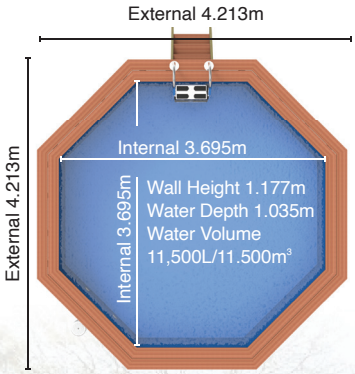


CHOOSE A SHAPE TO SUIT YOUR SPACE...

MORE RANGES

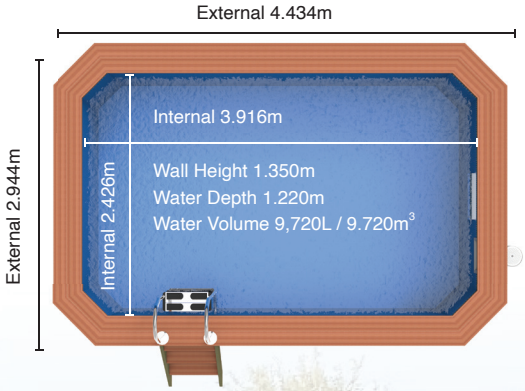
PREMIUM WOODEN POOL RANGE

Knightsbridge »

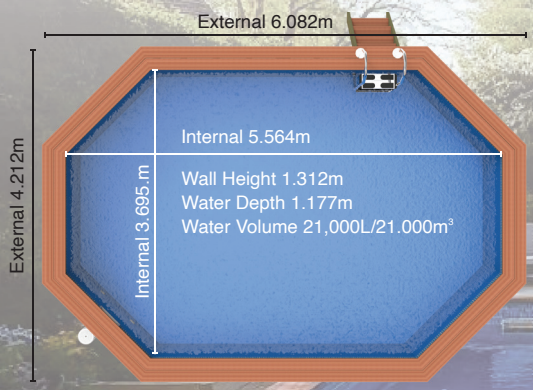


Exercise Pools »

(SwimMaster and BaduJet)



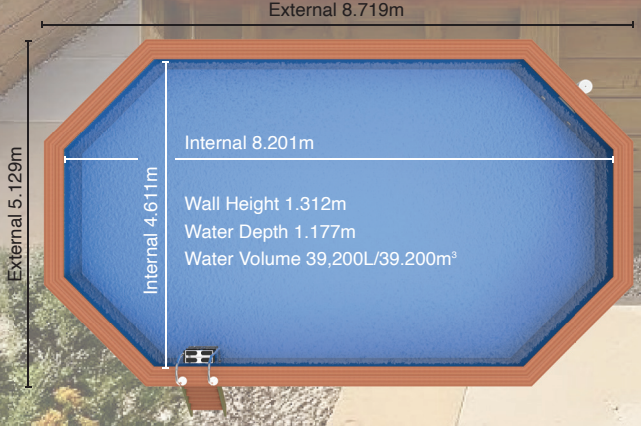
Belgravia »



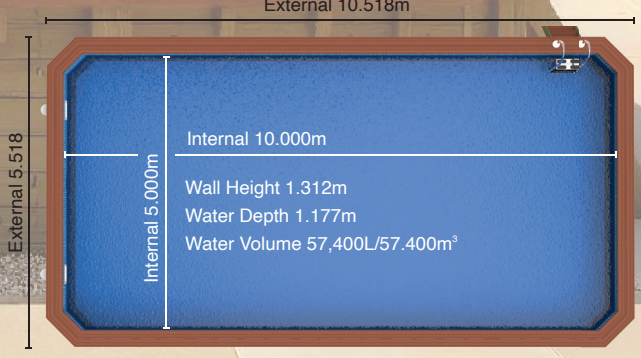
Bayswater »



Westminster »

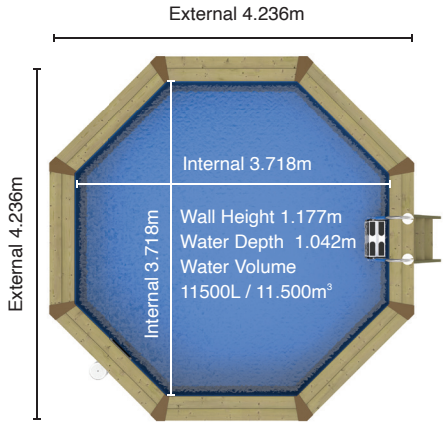


Chelsea »

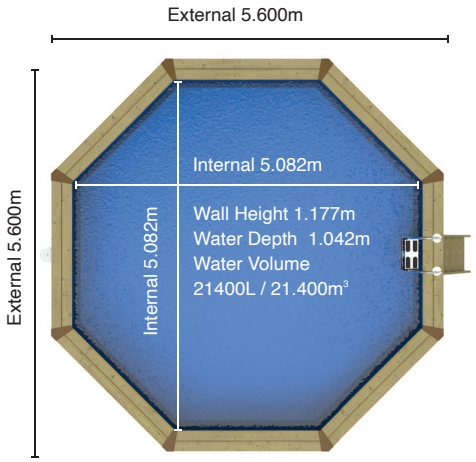


ECO WOODEN POOL RANGE

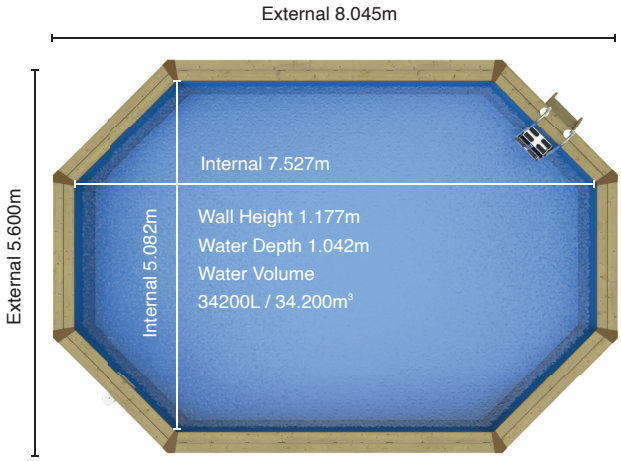
The Small Eco »



The Large Eco »



The Stretch Eco »

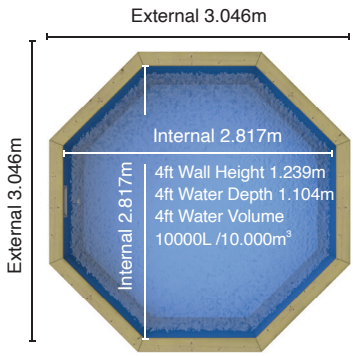




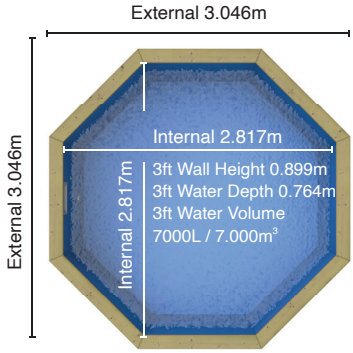
ABOVE: The Fun Pool

FUN WOODEN POOL RANGE

4ft Deep Fun Pool »



3ft Deep Fun Pool »



...AND TO SUIT YOUR BUDGET TOO!

MAXIMISE YOUR OUTDOOR SPACE

NAZCA POOLS

A COMPACT SOLUTION FOR THE ABOVE, SUB OR IN-GROUND POOL

NAZCA WOODEN POOLS »

Our rectangular wooden pools are built to make the most of your outdoor space and give you a quicker build time while also offering an affordable option to enjoy your very own pool. All 5 models are designed to be compact with a neat finish to your pool set up.

The NAZCA 4 x 2m and 6 x 3m Pools are the ideal size for fitting a counter current to convert to an exercise pool!

The new Nazca Wooden Pool sizes are built using our traditional metal brace system. These pools are an ideal all round pool, a good size for family fun and swimming!

Complete Pool Package includes:

- Reversible 27mm softwood top shelving
- Removable internal stainless-steel ladder
- Removable external wooden ladder
- 0.75mm (30thou) choice of liner
- Maintenance and water treatment kit
- GeoBubble Solar cover
- Foam and felt kit for that luxury feel
- Complete filtration kit with skimmer/inlet and low-level suction



ABOVE: NAZCA Pool 6m x 4m

crystalleisure.co.uk to start your adventure now

NAZCA RANGE »

(Internal measurements)



› NAZCA 4m x 2m



› NAZCA 6m x 3m



› NAZCA 6m x 4m



› NAZCA 8m x 2m



› NAZCA 8m x 4m

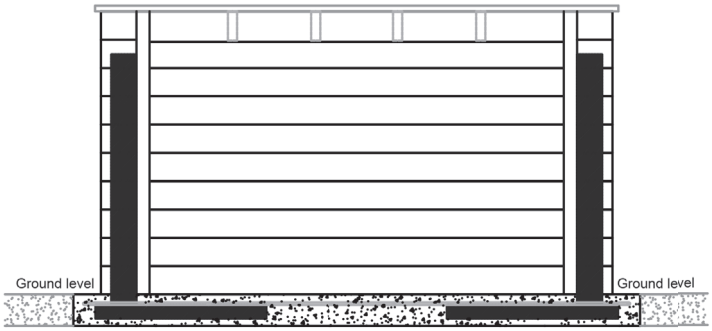
INSTALLATION OPTIONS

All our wooden pools can be built above, partially sub-merged or totally in-ground, with the correct drainage around the whole pool. The wood is pressure treated and preserved against decay and insect attack with a 10 year pro-rata warranty on the structure, even when in the ground!

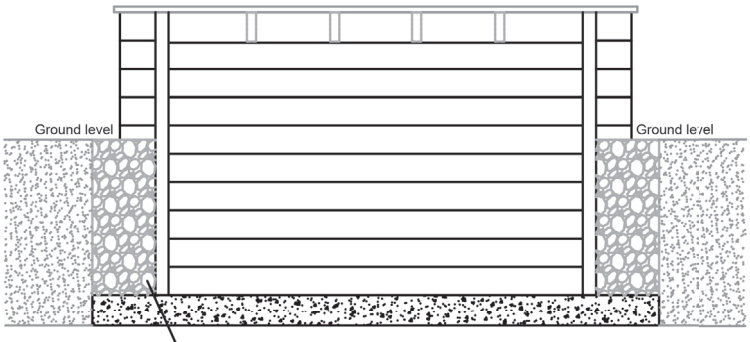
PLEASE NOTE »

There must always be good drainage around all our wooden pools. The timber is treated for ground contact only and not submersion in water. We advise 300-450mm of pea beach back filled around the structure to allow good drainage. If the pool is at ground level you must make sure sitting water drains away or is pumped away.

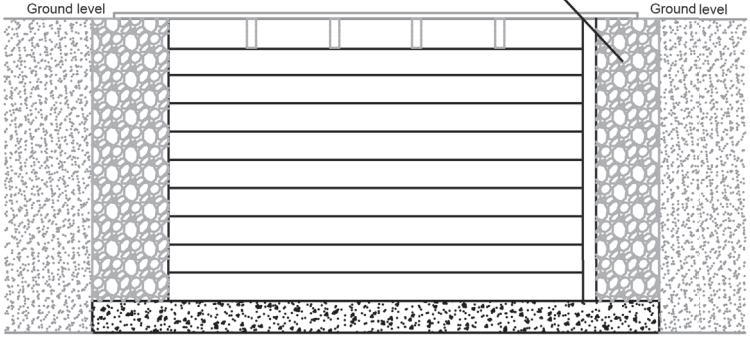
KEY » Back filled pea beach | Surrounding ground | 150mm Concrete pad



We advise a minimum of just over half of the pool is sunk before youare able to remove the braces or strap system.



There MUST be enough back filled pea beach to allow for adequate drainage



“The pool has been great for our social life”

PREMIUM

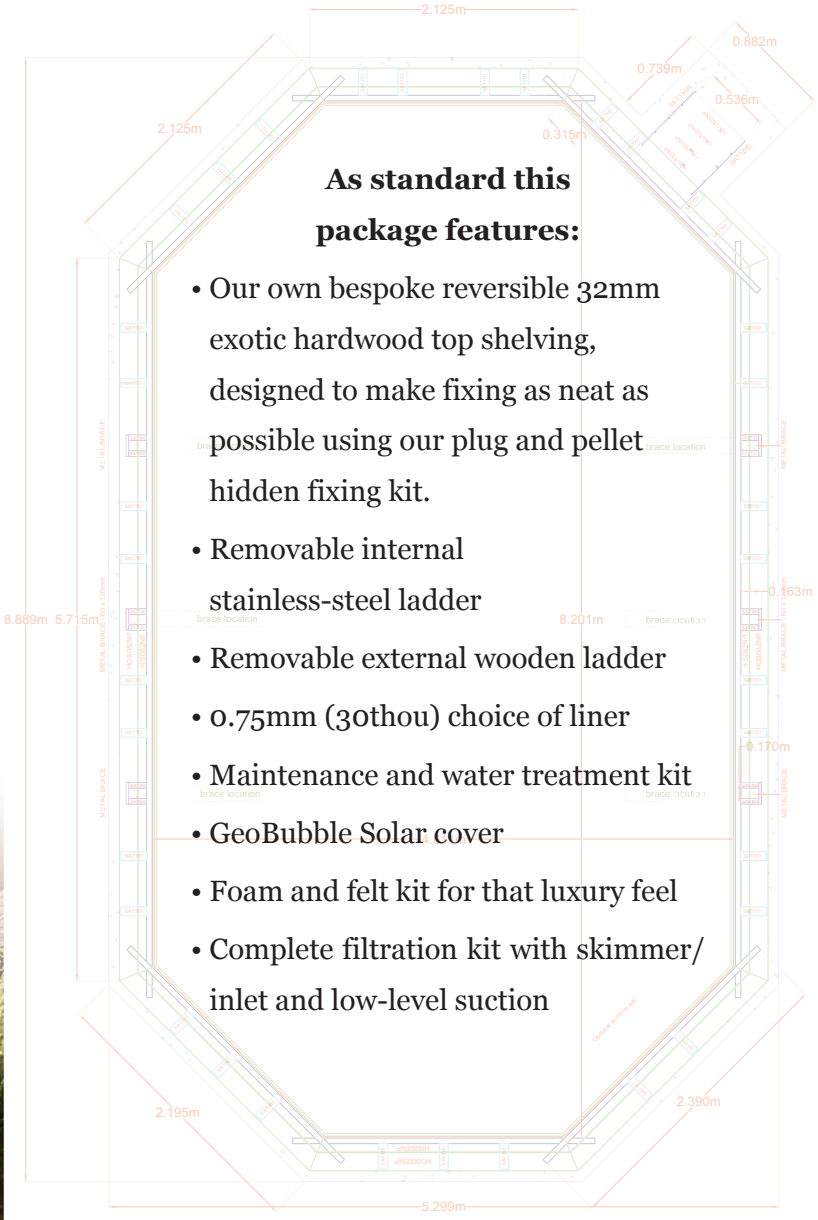
WOODEN POOLS

ADD AN AETHETICALLY PLEASING POOL TO YOUR GARDEN

Our longest serving and more popular range offering sizing from our small octagonal Knightsbridge up to our flagship Chelsea model, with the availability to upgrade tailor made packages to suit your needs.



ABOVE: Chelsea Pool



As standard this package features:

- Our own bespoke reversible 32mm exotic hardwood top shelving, designed to make fixing as neat as possible using our plug and pellet hidden fixing kit.
- Removable internal stainless-steel ladder
- Removable external wooden ladder
- 0.75mm (30thou) choice of liner
- Maintenance and water treatment kit
- GeoBubble Solar cover
- Foam and felt kit for that luxury feel
- Complete filtration kit with skimmer/ inlet and low-level suction

"Getting a wooden pool was the best thing I ever did! The kids absolutely love it and we have so much fun with parties and family BBQ's. I only need to spend half an hour a week to maintain the pool during the summer - so it's all very easy. I definitely recommend getting one."

Mr McDermott, Wirral

PREMIUM RANGE »

(Internal measurements)



› Knightsbridge 3.695m x 3.695m



› Belgravia 5.564m x 3.695m



› Bayswater 6.564m x 3.694m



› Westminster 8.201m x 4.611m



› Chelsea 10.000m x 5.000m

“We are very pleased with our wooden pool. The build quality is excellent”

SO AFFORDABLE

ECO RANGE

QUALITY TIMBER WITHOUT THE PREMIUM PRICE

The Eco Range of pools are specifically designed pool packages to offer the luxury of a complete wooden pool kit at a low cost.

They are made of natural high-grade redwood with a 10 year warranty on the 44mm structure, even if installed in-ground. This means you have the reassurance that your pool has been engineered to last and will blend beautifully into the landscape and give years of pleasure.



ABOVE: Stretch Eco Pool



BELOW: Large Eco Pool

"We upgraded from an inflatable pool to a wooden pool and it's a whole new world."

Mr Barker, Suffolk

These pools utilise the same technology as our high-end wooden swimming pools at a fraction of the price. Extraordinary value for money, no other timber pool can compete on price.

Complete Pool Package includes:

- Two piece softwood top
- Corner cover plates
- 0.50mm (20thou) plain blue liner
- Internal stainless steel ladder
- External softwood ladder
- Felt underlay for floor
- Skimmer and return fitting
- iFlo 500mm sand filter
- Rigid pipework kit

THE ECO RANGE »

(Internal measurements)

» Small Eco
3.718m x 3.718m

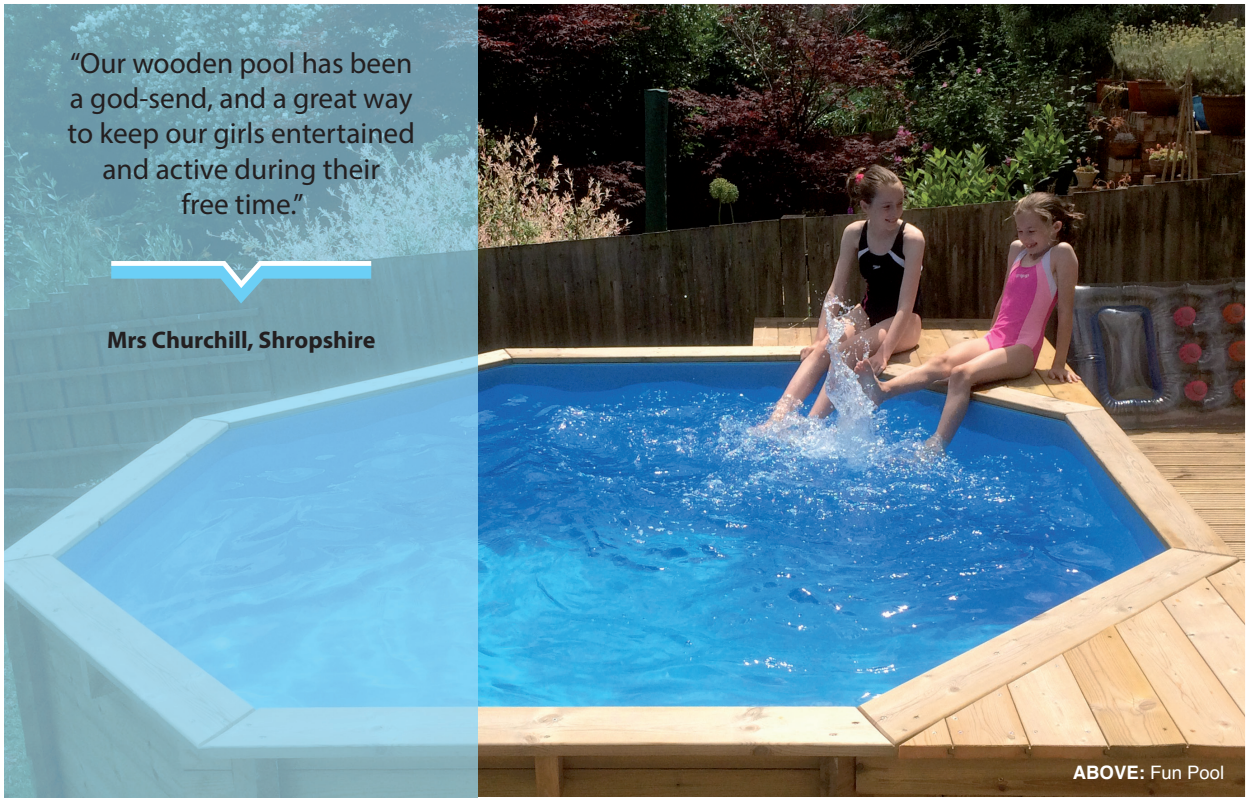
» Large Eco
5.082m x 5.082m

» Stretch Eco
7.527m x 5.082m



ABOVE: Small Eco Pool

crystalleisure.co.uk to start your adventure now



ABOVE: Fun Pool

STYLISH AND AFFORDABLE

FUN POOLS

A PERFECT PLUNGE OR FUN POOL

The Fun Pool offers a stylish and affordable pool, with 2 depth options, and can be used as a plunge pool or fun pool for small children.

Crafted with durable 44mm thick Redwood walls and a one-piece softwood top, these pools are designed to complement any garden setting while providing a refreshing place to relax and play. Its attractive octagonal shape can be installed either above ground or partially submerged, giving you the flexibility to create a bespoke look in your outdoor space.

Installation is typically completed in a week-end by a competent DIY enthusiast. Everything you need comes as a complete package, so building a swimming pool has never been easier!

"The kids are kept entertained for hours"

OUR WOODEN
FUN POOLS

Complete Pool Package includes:

- Redwood walls and structure
- Single piece softwood top
- 0.50mm (20thou) plain blue liner and felt underlay
- Rigid pipework kit
- Models include skimmer and inlet cut-out
- Package includes iFlo Junior 310mm sand filter

FUN POOL RANGE »

(Internal measurements)

Both Fun Pools are: 10ft diameter with depth option:

- 3ft deep – 7m³ pool
- 4ft deep – 10m³ pool

» 3ft Deep Fun Pool
2.817m x 2.817m
Water Depth 0.764m

» 4ft Deep Fun Pool
2.817m x 2.817m
Water Depth 1.104m



ABOVE: 4ft Deep Fun Pool



100 LENGTHS WITHOUT LEAVING YOUR GARDEN

HAVE THE FREEDOM TO EXERCISE

There is no doubt that swimming is the best exercise you can do. It burns calories and strengthens muscles without impacting upon joints and is a great stress reliever too. A counter current system allows you to use your wooden pool as an exercise pool, massager and regular fun pool!

Most systems have a jet sitting 30cm below the surface of the water. You can vary the flow rate to suit. Some may want a massage, whilst others prefer long distance work out! All controls are accessible from within the pool. You can change your mind and easily amend the settings or switch it on or off.

crystalleisure.co.uk to start your adventure now

"We upgraded to a wooden pool and it's a whole new world"

FITNESS FAN?

WE'VE GOT THE PERFECT POOL FOR YOU!

You can choose to have a wooden pool with a counter current system to create the perfect exercise pool. Also, with our latest durable stainless steel strap system, no steel braces are required! You are guaranteed to save time and money with a simple and quick build, as the Exercise Pools can be fitted directly on to any hard level surface.

Our **NAZCA 4x2** and **6x3m pools**, with their simple ergonomic design are the perfect shape to convert to an exercise pool.

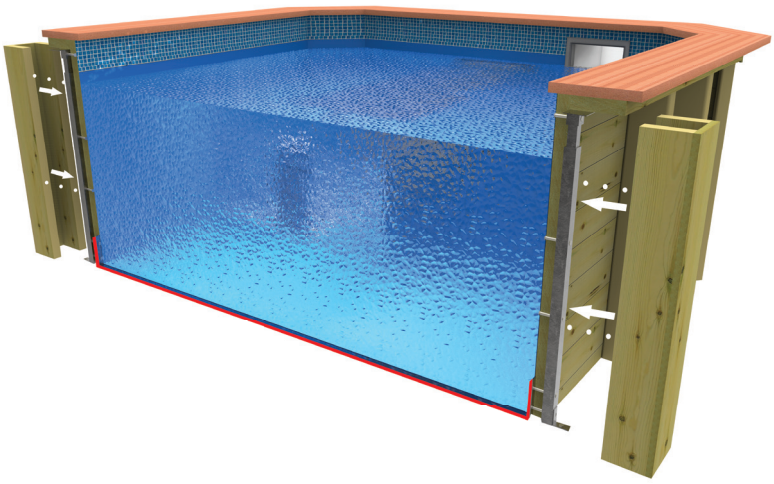
EXERCISE POOL RANGE »

(Internal measurements)

» **SwimMaster and BaduJet**
3.916m x 2.426m

Exercise Pool with Strap System »

BELOW: A cross section of the pool to show the location of the stainless steel strap system from the sidesand across the base of the pool



BaduJet Counter Current »

The **BADU JET** range offers a powerful counter current, for endless no-turn swimming, even in the smallest pool. Thanks to the adjustable flow rate you can adapt the system to your specific needs and to the size of your pool. Because of this over the wall feature, it can be easily retro-fitted to an existing pool.



BELOW: Exercsie Pool with BaduJet Counter Current

"Our family has enormous fun and it looks great in our garden"

POOL IN 30 PICS

BEGIN >>







REST OF YOUR LIFE! >>

OPTIONAL EXTRAS

INCREASE YOUR POOL'S LIFE AND YOUR USE OF IT!



Electric Heater »

- Safe, reliable, efficient
- Easy to install
- Robust and durable
- Digital or analog options
- Silent operation

Heat Pumps »



- Very quiet
- Less power consumption
- Easy to use and control with TFT screen or remotely

AG Mini Heat Pump »



- Ideal choice for heating above ground pools up to 18 cubic metres
- Plug & play
- Energy saving

Filtration Enclosure »



- Matching wood
- Protect filters and heater
- Full pool height
- Double front doors
- Top trap for skimmer access

LED Lights »



- Easy installation
- Remote Control
- 12v - Up to 1200 Lumens
- 11 static colours, 5 sequences
- Energy rating 'A'

Counter Currents »



- Simple to install
- Plumbing kit available
- 316 stainless steel construction
- Compact - ultra modern, yet minimalistic design
- Suitable for use with the Nadorself 3hp jet pump

Robotic Pool Cleaner »



- Ideal for small pools
- Efficient debris collection
- Delivers up to 120 minutes of continuous operation
- One-touch start system, requiring no complex setup or app control
- The unit is compact and designed for easy retrieval

Reel Systems »



- Wooden pools or decked surrounds
- One permanent fixed end to enable reel to be moved
- Anti spin locking device

Rechargable Pool Cleaner »



- Included telescopic pole extends up to 94"
- Two interchangeable brush heads for versatile cleaning
- Up to 50 minutes run time from a 6-hour charge

Please Note »
Filtration Enclosures are not suitable for Exercise, Chelsea, Nazca and Fun pool ranges.

SwimMaster » not suitable for salt levels above 250ppm (0.25g/l)

crystalleisure.co.uk to start your adventure now

What are you waiting for?
Call Crystal Leisure on 0800 246 1783



Plastica

WHAT ABOUT PLASTICA?

Plastica is the UK's leading independent swimming pool manufacturer. Our state of the art 13,000 square metre factory is in St Leonards-on-Sea in East Sussex.

As well as wooden pools, we produce pool liners, solar, heat retention and debris covers, water treatments, stainless steel reel systems, ladders and other accessories.

We also sell a wide variety of wholesale products from well-known suppliers.

Our reputation is built on manufacturing high quality & competitively priced products. We have been established for over 54 years and have built a great knowledge and understanding of the wet leisure industry, backed up by our loyal and helpful staff.

PARTNERS WITH

CRYSTAL LEISURE
SWIMMING POOLS

Unit B4, Anchorage Business Park, Chain Caul Way Preston, PR2 2YL

Email: service@crystalleisure.co.uk Tel: 0800 246 1783