



CalderaSpas®

*Come to Life™*



 **CalderaSpas**<sup>®</sup>  
Come to Life™

# We're Committed to Your Well-being

For more than 35 years, Caldera® Spas has been helping people create a private sanctuary for relaxing at home. Our comfortable and elegantly-styled hot tubs provide more than an escape from daily stresses. Many owners tell us their Caldera spa is a magical place where they go to feel recharged and renewed each day. We agree.

As hot tub enthusiasts, we know you'll get the greatest benefits from your Caldera spa when you use it often. That's what drives us to make the most comfortable, reliable and high performance hot tubs possible. Your daily transformation depends on it.

In the following pages, you'll see how we blend beautiful aesthetic details with powerful performance enhancements to create each Caldera spa.

We believe hot tubs offer so much more than a place to relax; Caldera spas are thoughtfully designed for your overall well-being. Thank you for the opportunity to help you create a magical space in your life for exceptional self-care. Be well.

*Caldera Spas – Come to Life™*





# The Caldera Difference



Whether you'll use your Caldera® hot tub to comfort aching joints and muscles, as quality "me" time, to reconnect with your partner, or for "unplugged" family togetherness, you'll want it to be ready when you need it.

Our reliable, high-performance spas are designed for comfort, efficient energy use, and simple maintenance so you can focus on enjoying your hot tub often. Every feature—from the efficiency of a heater to the glow of an LED light to the versatile jet options—is crafted with that in mind.

The Caldera difference is in the details. We believe that once you've experienced the Pure Comfort™, performance and style of your Caldera spa, you'll want to make it part of your everyday well-being routine.

## Pure comfort

Comfort is the essential element in our hot tubs. Deep, cradling seats and a textured Foot Ridge™ help you stay relaxed and seated even when enjoying powerful jets. Perfectly positioned hydrotherapy massage melts your tension away. And a whisper quiet sound dampening design enhances the comfort experience.

## Pure performance

To get the most out of your spa, it needs to operate at a consistently high level. Each Caldera hot tub is engineered and built with the strictest attention to quality and efficiency. Our commitment is your assurance of reliable, energy-efficient performance for years of worry-free hot tubbing.

## Pure style

We craft each hot tub detail to awaken the senses. From rich colours to the organic contours of our sculpted seats, every element is intended to soothe and delight.

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*We wanted a place we could hang out with our kids without phones, TVs or Facebook! I can't tell you how many wonderful conversations that we have had with one or all of our kids that would probably never have happened... "*

— Caldera Owner



# Discover Your Perfect Fit

Everyone has their own vision of what owning a hot tub will be like. So we know your perfect Caldera® spa "fit" is as individual as you. Whatever your needs and preferences, let us help you discover the spa that will help create your perfect "Caldera moments".



## What's the best way to discover the right fit?

Owning and maintaining a Caldera® spa is easy—and our expert Caldera retailers make buying and owning a hot tub even easier. Knowledgeable, caring and helpful, your local retailer will listen and answer every question. Schedule a free test soak and discover the fit that's right for you.

### Caldera quality

Each Caldera spa series offers models with a distinct level of value and features. And all Caldera spas are designed with our signature combination of Pure Comfort™, performance and style to deliver optimal self-care and daily renewal.

#### Hallmark features:

- Beautiful interior acrylic shell, hand-crafted with our three-layer DuraBond™ system for strength
- Durable, low-maintenance EcoTech™ cabinets with the aesthetic appeal of natural wood
- Quiet and energy-efficient EnergyPro™ system to minimize operating costs
- Energy-efficient and environmentally responsible proprietary FiberCor™ insulation
- Integrated, low-maintenance FROG™ in-line water care system

### Utopia™ Series

For the most ideal personal care experience Caldera presents the Utopia Series featuring an exclusive combination of high-performance details and elegant design. Utopia Series models offer the pinnacle of hot tub comfort, performance and style. Ease of use, low operating costs and an exceptional hot tub experience make Utopia Series the preferred choice of discerning spa owners.

### Paradise™ Series

The high-quality Paradise models offer a blend of premium options and functions for complete restorative relaxation.

### Vacanza™ Series

The Vacanza Series models combine signature Caldera quality and many popular features delivering daily renewal at a great value.

### Utopia Series



#### Cantabria™

274 × 231 × 97 cm 8 adults

#### Elation™

231 × 231 × 97 cm 6 adults

#### Geneva™

226 × 226 × 97 cm 6 adults

#### Niagara™

226 × 226 × 97 cm 7 adults

#### Tahitian™

213 × 213 × 91 cm 6 adults

### Paradise Series



#### Makena™

226 × 226 × 91 cm 6 adults

#### Salina™

226 × 226 × 91 cm 7 adults

#### Martinique™

226 × 193 × 86 cm 5 adults

#### Kauai™

213 × 165 × 74 cm 3 adults

### Vacanza Series



#### Palatino™

226 × 226 × 97 cm 6 adults

#### Marino™

213 × 213 × 91 cm 6 adults

#### Capitolo™

208 × 208 × 84 cm 5 adults

#### Celio™

213 × 165 × 74 cm 3 adults

#### Aventine™

163 × 163 × 74 cm 2 adults



*Best investment we made to our happy marriage!  
Our hot tub has definitely brought us close together!"*

— Caldera Owner



### Personalize your massage

Easily direct or increase water flow to the seats you choose with the diverter valves located around the Utopia™ and Paradise™ Series spas. Adjust the strength and flow of many individual jets to your preference by simply turning the air valves or outer ring around individual jets.

### The complete approach to hot tub massage

Move from seat to seat in a Caldera® hot tub and something wonderful happens. You'll discover that each seat position is focused on massaging one muscle group at a time. We call this whole body approach Hot Tub Circuit Therapy™, an exclusive Caldera innovation.

Fitness trainers work out muscle groups in sequence to create results. Similarly, Hot Tub Circuit Therapy uses a targeted, thorough approach, giving attention to the major muscle groups of the body. This unique system lets you attend to muscles in your neck and shoulders, upper and lower back, hips, hamstrings, calves and feet. And by adjusting

the intensity of the jets, you can also control the strength of the massage—from deep, penetrating pressure to a soothing, relaxing, light touch.

Rotate through the entire circuit or concentrate on those spots that need the most attention. A Caldera hot tub is yours to personalize as you wish.



See Caldera Hot Tub Circuit Therapy in action! Scan to watch a video and learn more.

# Relief Right Where It's Needed

Every jet and seat on your Caldera® spa is designed to deliver a specific therapeutic relief bringing comfort to achy muscles and joints. Most jets are adjustable to provide personalized, head-to-toe care. Target specific muscle groups and tension points, or use the exclusive Caldera Hot Tub Circuit Therapy™ for total body restoration.

## Guide to Hot Tub Circuit Therapy\*

- 1 UltraMassage™ Lounge Seat
- 2 Air Jet System
- 3 Atlas™ Neck Massage System
- 4 EcstaSeat™
- 5 LumbarSsage™ Seat
- 6 Whirlpool Jet
- 7 Euphoria™ Jet
- 8 Sole Soothers™ Jets
- 9 Foot Ridge™

\* Jet systems and positions vary by model. See individual model specifications for detailed configuration.



### 1 UltraMassage seat/lounge

Relax into the lounge or seat (varies by model) to receive a soothing massage to your neck, shoulders, and middle back.



### 2 Air jet system

Carefully placed air jets produce a bubbling, stimulating effect for a gentle, relaxing soft-tissue massage. (Utopia™ series exclusive)



### 3 Atlas neck massage system

A soft, contoured pillow cradles your head and neck while specialized, adjustable above-the-water-line jets massage just the right spot on your neck or shoulders. (Utopia series exclusive)



### 4 EcstaSeat

This seat has multiple jets that focus on the large muscles in your back. Selected models also feature jets for your wrists and/or calves.



### 5 LumbarSsage seat

Lower back tension? A unique jet configuration kneads your lumbar region to relieve tension and pain.



### 6 Whirlpool jet

This high-volume jet delivers a powerful massage for your lower back and creates a natural swirling effect throughout your spa. (Utopia series exclusive)



### 7 Euphoria jet

These jets provide a deep, powerful, penetrating massage to your thighs, knees, calves, and feet.



### 8 Sole Soothers jet

Your feet bear your full weight each and every day. The Sole Soothers jets reward tired soles with a stimulating, direct massage.



### 9 Foot Ridge

The Foot Ridge support provides a convenient anchor point to help you remain stationary while powerful jets go to work on your sore muscles.



# Refresh in Clean, Sparkling Water

The healing properties of warm water immersion and massage have been celebrated and applied for centuries. Hospitals and physical therapists employ both treatments to provide comfort and help alleviate a range of ailments.

## Take care of the water that's taking care of you

Your Caldera® spa delivers rich benefits, including an easy way to maintain fresh, crystal clear water.

## Start with better water

The Clean Screen™ pre-filter ensures that only fresh, clean water goes into your spa. The Vanishing Act™ calcium remover reduces calcium build up and creates softer feeling water—a must-have item for spa owners in communities with hard water.



Clean Screen pre-filter

Vanishing Act calcium remover

## The integrated FROG™ water care system

Complicated water care is a thing of the past. The innovative FROG in-line water care system comes standard on all Caldera spas. Clean, sparkling water has never been easier. See next page for details about the benefits of FROG.



## Monarch™ water care system

As an alternative to the FROG in-line water care system, Monarch water care combines the cleaning power of ozone with silver ions and MPS non-chlorine oxidizer so you can enjoy sparkling clear spa water with a minimal amount of chlorine. A key component of the Monarch water care system is the CD-Ozone unit which continuously injects millions of tiny, highly concentrated ozone bubbles into the water, neutralising contaminants on contact. The CD-Ozone unit is included standard on all Utopia™ and Paradise™ Series spas. (available option on Vacanza™)

# The Integrated FROG Water Care System



## Why is water care important?

Peace of mind. You want to know that every time you use your Caldera® spa you are stepping into crystal clear, fresh water. Natural body oils, skin and hair care products can leave residue in your spa. While the filter and pump remove debris and circulate the water, your spa water also needs to be sanitised to ensure it is clean, healthy and inviting.



## Why is FROG™ better?

You'll use fewer chemicals with FROG.

## Simple Integrated.

A FROG in-line housing is integrated into the shell of your Caldera spa. Water flows through the FROG housing, treating your water continually.

## Automatic.

FROG uses simple, colour-coded replacement cartridges that last for weeks or months (varies based on usage), instead of bottled chemicals that need to be measured and added regularly by hand, saving you time and preventing over-treatment.

## Beneficial

### Fewer chemicals.

Since the FROG system requires fewer chemicals and less effort than traditional water care systems, you'll enjoy your spa more.

### Gentle to skin.

By using less bromine, water treated with FROG is gentle to the skin and eyes. Water not only feels fresh, with the FROG system you don't have to experience the harsh smell of chlorine sanitisers.

*This system is approved for use in the following countries: Austria, Canada, Denmark, France, Germany, Ireland, Italy, Norway, Portugal, Sweden, UK, USA.*



*What makes the FROG water care system so easy? Scan to watch a video and learn more.*

## Effective Proven technology.

The innovative FROG system uses a combination of bromine and minerals specifically formulated to work effectively in warm water.

## Adjustable.

The bromine and mineral cartridges are each adjusted with a simple dial so you can set the amount of product released based on your spa usage.

## Mineral enhanced.

The FROG mineral cartridge enhances the effectiveness of the bromine sanitiser, which means you use less bromine.



*Simple replacement cartridges deliver just the right amount of bromine (yellow) and minerals (blue) for simple and effective water care.*



# Built for Well-being

At Caldera® Spas, we focus on creating products that are built for lasting dependability. We design with performance, durability and convenience in mind. The result is a superior-engineered hot tub you can rely on for your daily renewal and personal well-being.

## Lasting performance

All Utopia™ and Paradise™ Series spas include the highly efficient EnergyPro™ system featuring a specially-designed circulation pump that reduces wear on jet pumps by circulating your water continuously to maintain filtration and temperature control. The EnergyPro heater, made with advanced materials for long-lasting performance, is backed by an unconditional limited warranty.

## Durable design

Our EcoTech™ cabinet combines the aesthetic appeal of real wood with the durability of low-maintenance reinforced polymers. Backed by up to a three-year limited warranty (varies by series), EcoTech spa cabinets are available in a choice of rich colours.

Each Caldera spa rests on a sturdy, pressure-treated pedestal with a protective polymer sheet that forms a sealed moisture barrier at its base.

The advanced DuraBond™ system is made of acrylic and two layers of specially formulated resin and fiberglass to strengthen your Caldera spa shell. Available in an array of rich colours and textured designs (colour selection varies by model).

## Easy controls

Paradise Series spas feature the attractively-designed, menu-driven Advent™ LED control panel. The control features an easy-to-read LED display, simple navigation and backlit buttons for convenience, day or night.



Advent LED control (Paradise Series)

Utopia Series models feature the exclusive multi-lingual Advent LCD control, an advanced LCD panel with a colour display. With intuitive operation, you'll easily control jets, multi-zone lighting and the integrated wireless sound system (optional) with the touch of a button. The auxiliary control panel on Utopia spas lets you operate spa functions from a remote seating area.



Advent LCD control (Utopia Series)



Auxiliary control (Utopia Series)



*The primary use for me is to unwind at the end of the day so I can get a good night's sleep. 15-20 minutes before bedtime and I sleep like a baby ... One of the best investments we've ever made."*

— Geneva Owner

Energy Efficiency  
You'll Feel  
Good About



## Energy innovations that save you money

Designing energy-efficient spas is more than good environmental policy; it's a performance essential that lowers operating costs—and saves you money. So rest assured that Caldera® spas are not just made for comfort, they're made for cost-effective use.

### EnergyPro™ technology

As part of the EnergyPro system, the exclusive EnergyPro circulation pump (Utopia™ and Paradise™ Series) keeps water hot and ready while meeting the most stringent energy efficiency standards established by the California Energy Commission for portable spas. The pump operates continually at very low wattage to filter water and maintain the desired temperature. This reduces the need to engage the EnergyPro heater as often, so operating costs go down and the heater life goes up.



### Custom high-density covers

Caldera safety covers are custom made in our facility to match exact spa measurements. This ensures a tight seal between the bar top and cover that keeps heat in and cold air out, reducing energy costs. The full-foam insulated cover, wrapped in durable marine-grade vinyl, includes matching child safety locks and is UL listed in compliance with ASTM standards.



### FiberCor™ - an innovation in hot tub energy efficiency

Caldera spas are insulated with proprietary FiberCor insulation that has four times the density of the urethane foam used in most hot tubs. This industry breakthrough insulation is completely recyclable, 100% non-petroleum based and is free of harmful emissions. As a result, FiberCor provides superior insulation, improves hot tub performance, lowers energy costs, and is better for the environment.



*We have long, cold winters and use our hot tub throughout the seasons. We have not had even one service or maintenance problem in over three years of use. Would definitely purchase another one, but probably won't need to..."* —Caldera Owner



From the recycled materials in our cabinets and insulation, to our environmentally responsible manufacturing process, stringent energy-efficiency standards, and environmentally responsible manufacturing processes, your Caldera spa is built to minimize the impact on our environment. You will feel good in your Caldera spa, and feel good about it, too.

# Illuminate the Night



 **CalderaSpas**<sup>®</sup>  
*Come to Life™*

We give special attention to lighting for its mood-setting effect, especially at night. Design your perfect "Caldera® moment" by illuminating the darkness with colourful lighting. Adjust the intensity to complement a perfect evening. Select tranquil teal, radiant red or a slow rotation of all six colours. The choice is yours.

### SpaGlo™ multi-zone LED lighting system

#### *Utopia™ Series exclusive*

Enhance the ambiance of every use with the SpaGlo lighting system. The system includes six colours that accent separate, individually adjustable zones: Euphoria™ jet and assist bar; underwater light; Acquarella™ waterfall; Diverter, air valves and speakers (varies by model). The SpaGlo system also includes exterior cabinet lights to enhance the beauty and safety of the area around your spa.



*An array of mood-enhancing colours let you add ambiance at night*



### LED Points of Light system

#### *Paradise™ and Vacanza™ Series*

The Caldera Points of Light system casts reflective rays in the footwell and interior of your spa, and along the water's edge. Set your choice of six colours or enjoy a slow changing prism of colour.



Scan to see our dramatic multi-zone lighting and learn more about Caldera style.



*Plenty of seating and massage options. Great power and nice touches with the waterfall and LED lights."* – Caldera Owner



# Enhance the Mood with Sight and Sound



 **Caldera Spas®**  
Come to Life™

## Custom, integrated entertainment options for your spa

Music is the perfect complement to hot tub enjoyment and with a range of optional integrated Caldera® entertainment systems, you're sure to find the system that's right for you.

### Wireless Sound System with Bluetooth®

 **Bluetooth®** Convenience and simplicity are at the heart of our Caldera Wireless Sound System with Bluetooth Technology. Every Caldera Wireless Sound System lets you adjust volume, bass, treble, and balance, right from the spa controls.



Made for  
iPod iPhone

### Wireless Sound System with In-Home Dock

Add the exclusive wireless in-home dock to expand your options. The enhanced system lets you transmit music from inside your home to your spa by docking an iPod® or iPhone® – and it allows you to control your track and volume directly from the spa. This enhanced in-home dock system is so versatile you can plug in virtually any music device, in-home stereo, or even a TV via the 3.5 mm audio input.



*The Utopia Cantabria™ with music and Elation™ models come standard with pop-up speakers that conveniently recess when not in use. Speaker base illuminates as part of the SpaGlo™ multi-zone lighting system.*

### Wireless TV and Sound System

Wirelessly stream your favourite movie or TV show to your Caldera hot tub for the ultimate in spa entertainment. Our exclusive Wireless TV option features a 29 cm widescreen LCD TV that is waterproof and temperature resistant for year-round enjoyment. The mounting bracket rotates 350 degrees so you can enjoy viewing from any angle, or add our TV stand for even greater positioning flexibility. Enjoy high quality audio from any seat in the spa using your spa sound system.

## Integrated Speakers



### Utopia™ Series

Our music-ready Utopia models (except for the Cantabria™ with music and Elation™ – see inset below) feature three pairs of 2.5 cm low profile speakers that surround the contoured pillow headrests. These integrated waterproof speakers produce a robust, high quality sound for optimum enjoyment.



### Paradise™ Series

Our music-ready Paradise Series spas include integrated 9 cm waterproof speakers. These sleek speakers are thoughtfully placed for great sound quality.



### Flip-up speakers

Convenient bi-directional “flip-up” speakers can be ordered with any model so you can still decide to add music at any time to enhance your spa enjoyment.

# Accessories to Enhance Your Way of Life

When shopping for a hot tub, ease-of-use is high on the list of “must haves.” That’s why Caldera® offers accessories with the same quality and convenience features as our spas.

## ProLift™ cover lifters

A spa cover lifter is an essential part of the Caldera Spas experience. With the leverage and design provided by a lift system, it’s easy to fold the cover back and quickly move it out of the way. And who wants to wrestle with a cover before and after relaxing in a hot tub?

Designed to integrate seamlessly with Caldera spas, the four ProLift Cover Lifter options give you easy access to your spa and minimize wear and tear on your cover.



### ProLift - A great value

The ProLift attaches to both cover and cabinet and has a built-in safety lock feature. Just lift, glide and fold away. Requires 36 cm clearance.



### ProLift II - Smooth operation

The ProLift II lifter uses a single pneumatic gas shock for smooth operation. Requires 61 cm clearance.



### ProLift III - Our best lifter

The sturdy ProLift III lifter has two pneumatic gas shocks to provide smooth, quiet operation. Shocks do the heavy lifting so very little effort is required—even on larger spa models. Requires 61 cm clearance.



### ProLift IV - For installations with limited clearance

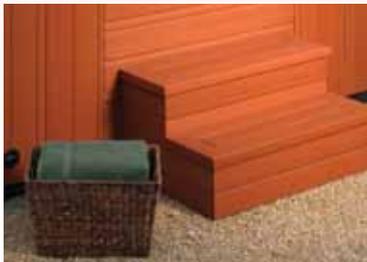
For decks, gazebos or other areas where clearance is limited, the ProLift IV enables you to position the cover vertically, just behind the spa. Requires only 18 cm clearance.

## Spa steps



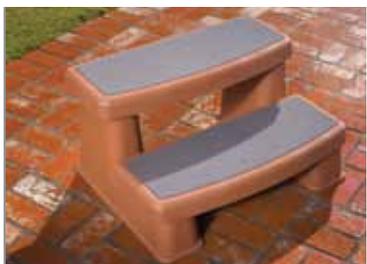
### StoneScape™ steps

We offer a matching two-tiered step for the StoneScape cabinet option on the Utopia™, Geneva™ and Niagara™ models.



### EcoTech™ steps

Steps are essential for safe spa entry and exit. Our durable, matching EcoTech steps are made from the same material used to construct our exterior EcoTech cabinets. Available in Coastal Grey, Espresso and Redwood.



### Polymer steps

This economical 82 cm step is durable and lightweight and made of recycled materials. Available in Coastal Grey, Espresso and Redwood.



*Salina™ spa shown with towel tree, handrail and umbrella*

## Spa side accessories

### Spa side umbrella

The large 3 m diameter umbrella canopy pivots to cover either your spa or patio. The base slips securely under the spa cabinet for stability. Canopy available in Crème or Navy.

### Spa side handrail

The Caldera® Spa side handrail is ideal for children, seniors or anyone desiring added security getting in and out of the spa. The base plate slips securely under the spa cabinet for stability and the curved rail pivots for entrance or exit. For added safety, the handrail is illuminated with an LED light.

### Spa side towel tree

Hang towels or robes while you enjoy the spa. The sturdy powder-coated aluminum construction stands up to the weather.

A man in a dark suit jacket and white shirt is leaning over the edge of a white hot tub. A woman is relaxing in the hot tub, which is filled with bubbling water. The background shows a lush green lawn and a large bush of pink flowers.

For Your Best Self  
Utopia™ Series



## The Utopia™ Series

While all Caldera® hot tubs are designed for ease of use, low operating costs and unparalleled comfort, the Utopia Series spas provide an ideal environment for daily transformation. Featuring five models known for their thoughtful styling and performance enhancements, the Utopia Series offers the pinnacle of hot tub enjoyment for discerning spa owners. Signature features like the EnergyPro™ heating and circulation system, integrated FROG™ in-line water care, Hot Tub Circuit Therapy™, and the convenient LCD Advent™ control panel complement a host of exclusive points of distinction on the Utopia Series models.



### Performance exclusives

#### Advent LCD Control Panel

So advanced, it's simple! The new Advent LCD control panel, exclusive to Utopia models, has an easy to read colour display and intuitive operation. You'll control jets, multi-zone lighting and your integrated wireless audio system (optional) with ease. And an auxiliary control panel makes any adjustment even more convenient.

#### Atlas™ neck jet massage system

With a soft, contoured pillow and adjustable nozzles the Atlas neck jet provides neck and shoulder relief right where it's needed (Cantabria, Elation, Geneva and Niagara models).

#### Air Jet system

Produces a gentle, soft-tissue massage through strategically located air jets.

#### Whirlpool jet

This high-volume jet delivers a powerful massage for your lower back or a pleasant swirling effect throughout your spa.

#### Monarch™ CD ozone system

The Monarch CD ozone system continuously mixes highly concentrated ozone into the water. Contaminants are oxidized instantly, keeping your spa water fresh, clean and clear.

### Style exclusives

#### SpaGlo™ multi-zone lighting

Enhance the visual ambiance of every soak with dramatic lighting in six different colours and four independent zones. Utopia Series spas feature illuminated valves, Euphoria™ jet, underwater light, speakers, assist bars and beautiful backlit Acquarella™ waterfalls. Varies by model.

#### Exterior lighting

Exterior cabinet lights enhance the beauty and safety of your spa and backyard.

#### StoneScape™ cabinets

Styled with the appearance of tumbled stones, the upgraded StoneScape cabinet option blends with the natural environment of most backyards. StoneScape is available with a White Pearl shell; a matching two-tiered step can be added to accent StoneScape as well as EcoTech™ cabinets (Available on Geneva and Niagara models).

*As a radiant pearl emerges from an oyster, your Utopia Series spa is designed to provide total renewal and transformation.*



### Cantabria™



- 8 adults
- 274 × 231 × 97 cm
- 74 jets

### Elation™



- 6 adults
- 231 × 231 × 97 cm
- 43 jets

### Geneva™



- 6 adults
- 226 × 226 × 97 cm
- 47 jets

### Niagara™



- 7 adults
- 226 × 226 × 97 cm
- 47 jets

### Tahitian™



- 6 adults
- 213 × 213 × 91 cm
- 43 jets



Utopia™ Series

# Cantabria™



*A truly remarkable piece of equipment. The jets are strategically placed for all parts of your body. The massage lounge is heaven."*

—Cantabria Owner



The spacious Cantabria large hot tub redefines hydrotherapy. It comfortably accommodates 8 adults and features the UltraMassage™ lounge with the amazing UltraMasseuse™ System. This jetting system will make you feel like royalty as you customize your spa experience with six different jet sequences and three speeds.

<b>Seating Capacity</b>	8 adults
<b>Dimensions</b>	274 x 231 x 97 cm
<b>Hydromassage Jets</b> 74 Total	1 Euphoria™ jet, 2 OrbiSsage™ jets, 7 VersaSsage™ jets, 4 AdaptaSsage™ jets, 4 Euro-Pulse™ jets, 56 Euro jets

**Shell Colours**



**EcoTech™ Cabinet Colours**



For a full list of all specifications, please visit page 29



Utopia™ Series  
**Elation™**



*“Throughout the year, we use our spa frequently and experience the amazing natural environment, be it during inclement weather, while watching the midnight sun or the northern lights. The Elation is a great choice. It is reliable and energy-efficient. We love the music system.” – Elation Owner*



The 6 person Elation truly is a shining star. Enjoy soothing sounds from the built in wireless sound system and release tension in the comfort of the contoured lounge seat. All in a spa with the power and size to convince even the most discerning spa enthusiast.

<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	231 x 231 x 97 cm
<b>Hydromassage Jets</b> 43 Total	1 Euphoria™ jet, 2 OrbiSsage™ jets, 3 VersaSsage™ jets, 2 AdaptaSsage™ jets, 1 AdaptaFlo™ jet, 2 Euro-Pulse™ jets, 32 Euro jets



For a full list of all specifications, please visit page 29



# Utopia™ Series Geneva™



*The Geneva is the latest of several spas we have owned, and by far the best. Comfortable, relaxing, and energy efficient."*

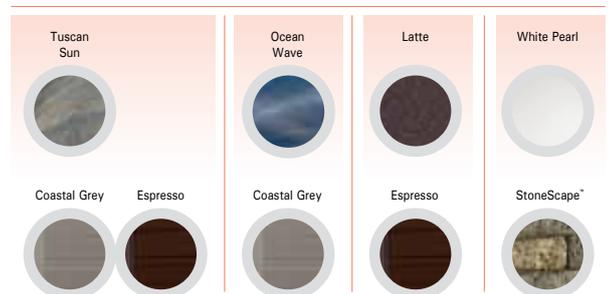
— Geneva Owner



Luxurious is how the Geneva hot tub can best be described. Its spacious interior accommodates six adults, and features the comfortable UltraMassage™ spa lounge and Sole Soothers™ jets.

<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	226 x 226 x 97 cm
<b>Hydromassage Jets</b> 47 Total	1 Euphoria™ jet, 1 Whirlpool jet, 2 OrbiSsage™ jets, 4 VersaSsage™ jets, 2 AdaptaSsage™ jets, 1 AdaptaFlo™ jet, 2 Euro-Pulse™ jets, 34 Euro jets

For a full list of all specifications, please visit page 29





Utopia™ Series  
**Niagara™**



*I have used the Niagara for the last 6 years and absolutely love it. It is the perfect relaxation tub for teenagers and an awesome therapy tub."*

—Niagara Owner



If you're looking for a spa that comfortably accommodates friends and family, seating seven adults, the Niagara hot tub is a crowd pleaser. Its power and size makes this hot tub model an exceptional performer and perfect for back garden entertaining.

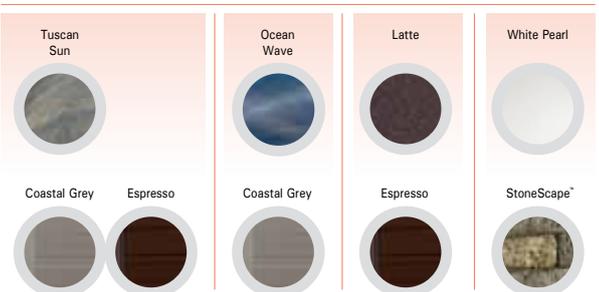
<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	226 x 226 x 97 cm
<b>Hydromassage Jets</b> 47 Total	1 Euphoria™ jet, 1 Whirlpool jet, 2 OrbiSsage™ jets, 6 VersaSsage™ jets, 1 AdaptaFlo™ jet, 2 Euro-Pulse™ jets, 34 Euro jets

For a full list of all specifications, please visit page 29

Shell Colours



EcoTech™ Cabinet Colours





# Utopia™ Series Tahitian™



“After two full years of use on an almost nightly basis, I still love it and have not had a single service issue or problem. It is worth every penny.”

—Tahitian Owner



Many describe the Tahitian hot tub as “just right”. Whether you are planning a party or looking to complement your workout routine, the Tahitian spa won't disappoint. Relax in this model knowing that it's loaded with hot tub features that you'll enjoy day-in and day-out.

<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	213 x 213 x 91 cm
<b>Hydromassage Jets</b> 43 Total	1 Euphoria™ jet, 1 Whirlpool jet, 2 OrbiSsage™ jets, 4 VersaSsage™ jets 2 AdaptaSsage™ jets, 1 AdaptaFlo™ jet, 32 Euro jets

For a full list of all specifications, please visit page 29

#### Shell Colours



#### EcoTech™ Cabinet Colours



#### Tuscan Sun



#### Coastal Grey



#### Ocean Wave



#### Espresso



#### Latte



#### Coastal Grey



#### Espresso



#### Espresso



# Utopia™ Series



	<i>Cantabria™</i>	<i>Elation™</i>	<i>Geneva™</i>	<i>Niagara™</i>	<i>Tahitian™</i>
<b>Pure Comfort</b>					
<b>Seating Capacity (adults)</b>	8	6	6	7	6
<b>Dimensions (cm)</b>	274 x 231 x 97	231 x 231 x 97	226 x 226 x 97	226 x 226 x 97	213 x 213 x 91
<b>Water Capacity (l)</b>	2,082	1,893	1,798	1,893	1,363
<b>Weight Dry / Filled* (kg)</b>	663 / 3,377	523 / 2,890	490 / 2,762	492 / 2,938	454 / 2,291
<b>Hydromassage Jets</b>	<b>74</b>	<b>43</b>	<b>47</b>	<b>47</b>	<b>43</b>
Euphoria™	1	1	1	1	1
Whirlpool			1	1	1
OrbiSsage™	2	2	2	2	2
VersaSsage™	7	3	4	6	4
AdaptaSsage™	4	2	2		2
AdaptaFlo™		1	1	1	1
Euro-Pulse™	4	2	2	2	
Euro	56	32	34	34	32
<b>Atlas™ Neck Massage System</b>	✓	✓	✓	✓	
<b>Sole Soothers™ Jets</b>	✓	✓	✓	✓	✓
<b>Air Jet System</b>	✓		✓	✓	✓
<b>UltraMasseuse™ System</b>	✓				
<b>Pure Performance</b>					
<b>Jet Pump - ReliaFlo™ **</b>	2.5 HP - 5.2 BHP	2.5 HP - 5.2 BHP	2.5 HP - 5.2 BHP	2.5 HP - 5.2 BHP	2.5 HP - 5.2 BHP
Single-Speed	1	1	1	1	1
Dual-Speed	2	1	1	1	1
<b>Advent™ LCD Control System</b>					
with auxiliary control panel	✓	✓	✓	✓	✓
<b>Circulation Pump &amp; Heater</b>					
EnergyPro™ System	✓	✓	✓	✓	✓
<b>Electrical Requirements 230 V, 50 Hz ***</b>	25 A + 16 A	25 A + 16 A	25 A + 16 A	25 A + 16 A	25 A + 16 A
<b>Filter Size (m²)</b>	9	9	9	9	9
<b>FROG™ Water Care System</b>	✓	✓	✓	✓	✓
<b>Monarch™ CD Ozone System</b>	✓	✓	✓	✓	✓
<b>Insulating Cover</b>	✓	✓	✓	✓	✓
<b>ProLift™ III Cover Lifter</b>	✓	Optional	Optional	Optional	Optional
<b>Pure Style</b>					
<b>Stainless Steel Jet Trim</b>	✓	✓	✓	✓	✓
<b>Multi-Colour LED Lighting System</b>					
SpaGlo™ Multi-Zone System	✓	✓	✓	✓	✓
Interior & Exterior	✓	✓	✓	✓	✓
Illuminated grab-rail	✓	✓	✓	✓	✓
<b>Water Feature</b>					
Acquarella™ Waterfall	2	1	1	1	1
<b>Caldera® Entertainment Options</b>					
Wireless TV	Optional	Optional	Optional	Optional	Optional
Wireless In-home Dock	Optional	✓	Optional	Optional	Optional
Wireless sound system with Bluetooth® technology			Optional	Optional	Optional

\* Filled weight includes the weight of the occupants assuming an average weight of 79kg

\*\* Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

\*\*\* Other configurations available

# Emerge Renewed Paradise™ Series



## The Paradise™ Series

Create a private sanctuary for restorative relaxation right at home with a Paradise Series spa. Known for its versatile seating and dynamic performance, this series offers four models sized for three to seven adults.

### Performance Enhancements

All Paradise Series spas feature the EnergyPro™ system that circulates water to maintain temperature and filtration 24-hours a day. You'll enjoy clean, hot water whenever you need it.

Like all Caldera® spas, the Paradise models feature performance innovations like energy efficient FiberCor™ insulation and the integrated FROG™ in-line water care system.

### Monarch™ CD ozone system

The Monarch CD ozone system continuously mixes highly concentrated ozone into the water. Contaminants are oxidised instantly, keeping your spa water fresh, clean and clear.

### Comfort & Style Enhancements

Each Paradise model includes massage jets specially-configured for Hot Tub Circuit Therapy™ to maximise relief of tired muscles. Favourites include the cornerstone EcstaSeat™, the powerful Euphoria™ jet, and the stimulating Sole Soothers™ foot jets (varies by model). Conveniently placed diverters allow you to adjust and direct jet pressure to the seats of your choice. And the well-placed Foot Ridge™ rounds out the comfort details for this series.

Subtle style details throughout each Paradise spa create its special ambiance, like the illuminated Acquarella™ waterfall and handrail, elegantly designed backlit display on the control panel and flush mounted speakers on entertainment-ready spas.



Makena spa shown with Acquarella waterfall

### Makena™



-  6 adults
-  226 × 226 × 91 cm
-  46 jets

### Salina™



-  7 adults
-  226 × 226 × 91 cm
-  40 jets

### Martinique™



-  5 adults
-  226 × 193 × 86 cm
-  34 jets

### Kauai™



-  3 adults
-  213 × 165 × 74 cm
-  31 jets

*Retreat into the serene cocoon of your inviting Paradise Series spa and emerge renewed.*





Paradise™ Series  
**Makena™**



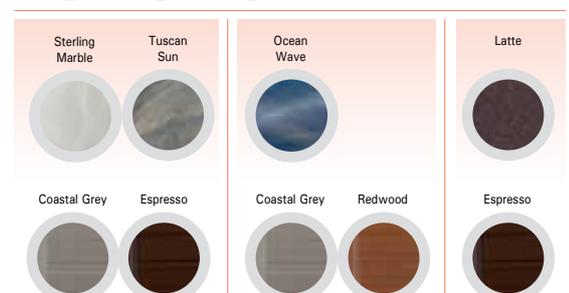
*There are so many different configurations for running the jets and moving about in the spa. Its sculptured shape is very welcoming."*

— Makena Owner



The Makena, a full-featured, full-sized lounge spa model in the popular Paradise Series is perfect for daily personal care, family time and entertaining. The Makena features our signature comfort, performance and style amenities including 46 jets, 12 points-of-light, a backlit Acquarella™ waterfall, and seating for up to 6 adults.

<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	226 x 226 x 91 cm
<b>Hydromassage Jets</b>	1 Euphoria™ jet, 6 VersaSage™ jets
<b>46 Total</b>	2 AdaptaFlo™ jet, 37 Euro jets



For a full list of all specifications, please visit page 36



Paradise™ Series  
Salina™



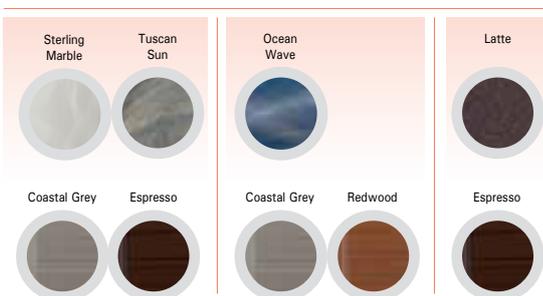
*Jets are great and the footwell jet is just wonderful. That was the selling point for us."*

—Salina Owner



The Salina by Caldera® is a paradise found. The ergonomically-styled open seat spa is roomy enough for seven. Its spacious two-tiered footwell features the powerful Euphoria™ jet for multi-position enjoyment. With 40 jets and two, 2.5 HP ReliaFlo™ jet pumps onboard, this hot tub is a hydromassage heaven.

<b>Seating Capacity</b>	7 adults
<b>Dimensions</b>	226 x 226 x 91 cm
<b>Hydromassage Jets</b>	1 Euphoria jet, 6 VersaSage™ jets
<b>40 Total</b>	4 AdaptaFlo™ jet, 29 Euro jets



For a full list of all specifications, please visit page 36



Paradise™ Series  
**Martinique™**



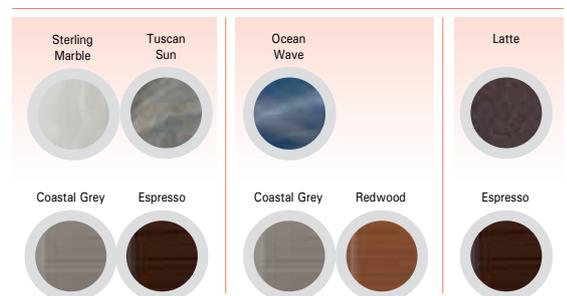
*“My Martinique spa is the most therapeutic and relaxing comfort I enjoy every day. For value and outstanding quality you cannot go wrong with a Caldera.”*

—Martinique Owner



This Consumers Digest Best Buy® is spacious and contemporary. Its sculpted shape is like an island retreat—welcoming and inviting. The spa’s contoured look features a roomy lounge with an expanded leg area and FootRidge™ enhancements. With a generous jetting system, the Martinique takes relaxation to a new level.

<b>Seating Capacity</b>	5 adults
<b>Dimensions</b>	226 x 193 x 86 cm
<b>Hydromassage Jets</b>	7 VersaSage™ jets, 2 AdaptaSsage™ jets , 1 AdaptaFlo™ jet, 24 Euro jets
<b>34 Total</b>	



For a full list of all specifications, please visit page 36



Paradise™ Series  
**Kauai™**



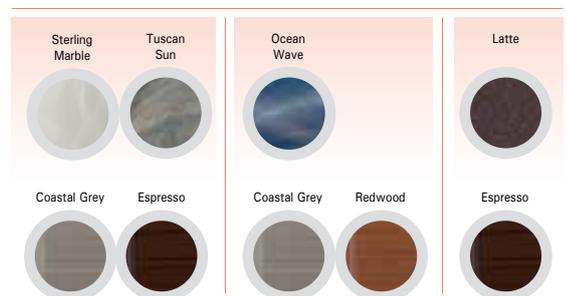
*Easy to maintain, easy to use. Fits perfectly on our deck.  
We love it!"*

—Kauai Owner



Named for an island popular among vacationers, the Kauai redefines easy living. The generous UltraMassage™ lounge and EcstaSeat™ are positioned for conversation enjoyment. With 24 Euro jets, 5 VersaSage™ jets and a powerful ReliaFlo™ 2.0 HP pump, the Kauai is a powerhouse of pleasure.

<b>Seating Capacity</b>	3 adults
<b>Dimensions</b>	213 × 165 × 74 cm
<b>Hydromassage Jets</b>	5 VersaSage jets
<b>31 Total</b>	2 Euro-Pulse™ jets, 24 Euro jets



For a full list of all specifications, please visit page 36

# Paradise™ Series

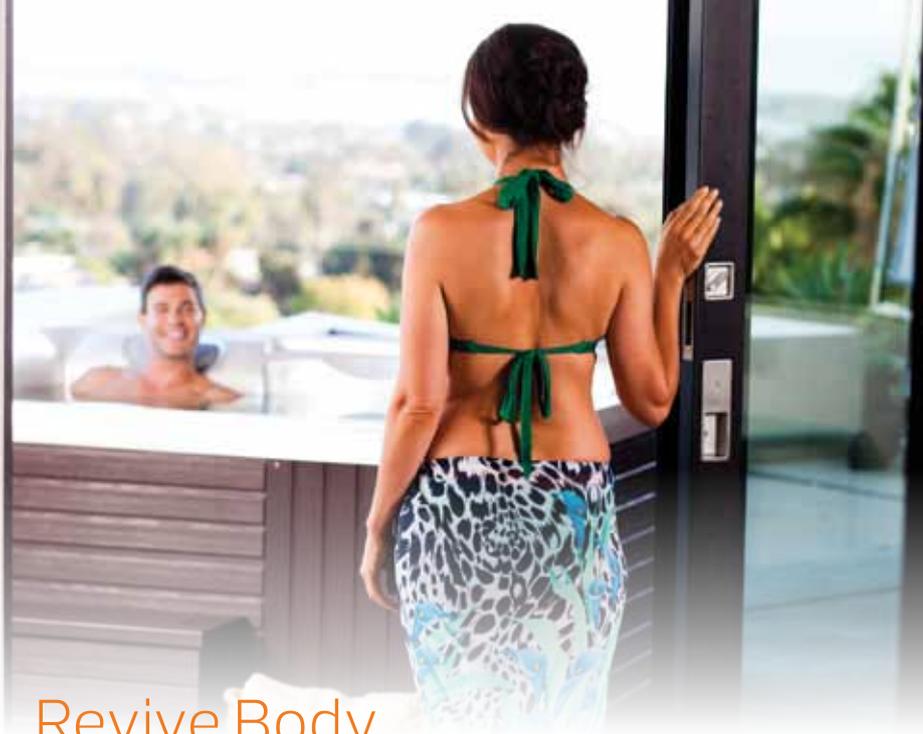


	<i>Makenda™</i>	<i>Salina™</i>	<i>Martinique™</i>	<i>Kauai™</i>
<b>Pure Comfort</b>				
<b>Seating Capacity (adults)</b>	6	7	5	3
<b>Dimensions (cm)</b>	226 x 226 x 91	226 x 226 x 91	226 x 193 x 86	213 x 165 x 74
<b>Water Capacity (l)</b>	1,495	1,589	1,211	834
<b>Weight Dry / Filled* (kg)</b>	463 / 2,433	456 / 2,598	421 / 2,027	335 / 1,406
<b>Hydromassage Jets</b>	<b>46</b>	<b>40</b>	<b>34</b>	<b>31</b>
Euphoria™	1	1		
VersaSsage™	6	6	7	5
AdaptaSsage™			2	
AdaptaFlo™	2	4	1	
Euro-Pulse™				2
Euro	37	29	24	24
<b>Pure Performance</b>				
<b>Jet Pump - ReliaFlo™ **</b>	2.5 HP - 5.2 BHP	2.5 HP - 5.2 BHP	2.0 HP - 4.0 BHP	2.0 HP - 4.0 BHP
Single-Speed	1	1	1	1
Dual-Speed	1	1	1	
<b>Advent™ LED Control System</b>	✓	✓	✓	✓
<b>Circulation Pump &amp; Heater</b>				
EnergyPro™ System	✓	✓	✓	✓
<b>Electrical Requirements 230 V, 50 Hz***</b>	25 A + 16 A	25 A + 16 A	25 A + 16 A	16 A
<b>Filter Size (m<sup>2</sup>)</b>	7	7	4.6	4.6
<b>FROG™ Water Care System</b>	✓	✓	✓	✓
<b>Monarch™ CD Ozone System</b>	✓	✓	✓	✓
<b>Insulating Cover</b>	✓	✓	✓	✓
<b>Pure Style</b>				
<b>Stainless Steel Jet Trim</b>	✓	✓	✓	✓
<b>Multi-Colour LED Lighting System</b>	12	12	10	7
Illuminated grab-rail	✓	✓	✓	✓
<b>Water Feature</b>				
Acquarella™ Waterfall	✓	✓	✓	
<b>Caldera® Entertainment Options</b>				
Wireless TV	Optional	Optional	Optional	Optional
Wireless In-home Dock	Optional	Optional	Optional	Optional
Wireless sound system with Bluetooth technology	Optional	Optional	Optional	Optional

\* Filled weight includes the weight of the occupants assuming an average weight of 79kg

\*\* Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

\*\*\* Other configurations available



# Revive Body, Mind and Soul Vacanza Series

## The Vacanza Series

The Vacanza™ Series models combine Caldera® quality and popular features to deliver personal renewal at a great value. Like all of our hot tubs, Vacanza models include hydrotherapy jets that target major muscle groups to work away stress so you emerge fully rejuvenated.

The streamlined spas are ergonomically designed to cradle your body, and feature a uniquely textured Foot Ridge™ that lets you stay securely in your seat, helping you relax, especially when enjoying powerful jets. Plus, the sight and sound of the Acquarella™ waterfall will delight your senses every time you use your Vacanza Series spa.

## Caldera Pure Comfort™, Performance & Style

All Vacanza Series spas are crafted for durability so you can enjoy frequent use.

Features include:

- Hot Tub Circuit Therapy™
- Integrated FROG™ in-line water care
- Energy efficient FiberCor™ insulation
- DuraBond™ reinforced shell
- Low-maintenance EcoTech™ cabinet



*We are a family of 6 and enjoy the spa year-round at least once a week. It's a good time to relax and talk to each other about everything that's going on with everyone."*

—Vacanza Owner

### Palatino™



- 6 adults
- 226 × 226 × 97 cm
- 45 jets

### Marino™



- 6 adults
- 213 × 213 × 91 cm
- 35 jets

### Capitolo™



- 5 adults
- 208 × 208 × 84 cm
- 23 jets

### Celio™



- 3 adults
- 213 × 165 × 74 cm
- 18 jets

### Aventine™



- 2 adults
- 163 × 163 × 74 cm
- 14 jets

*Just as the warmth of spring brings life to a seedling, daily time in your Vacanza Series spa will help transform your body, mind and soul.*



# Vacanza Series Palatino™



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	226 x 226 x 97 cm
<b>Hydromassage Jets</b> 45 Total	4 AdaptaSage™ jets, 6 AdaptaFlo™ jets, 35 Euro jets



The Palatino seats 6 adults, features the Acquarella™ spa waterfall, and has 45 powerful hydromassage jets in stainless steel trim. Stylish and spacious, this spa is a favourite among value conscious shoppers.

# Vacanza Series Marino™



<b>Seating Capacity</b>	6 adults
<b>Dimensions</b>	213 x 213 x 91 cm
<b>Hydromassage Jets</b> 35 Total	3 AdaptaSage™ jets, 5 AdaptaFlo™ jets, 27 Euro jets



Six adults fit comfortably in the Marino, a popular Vacanza™ Series spa with 35 hydromassage jets and a surprising range of features that make caring for and enjoying your hot tub a simple pleasure.

For a full list of all specifications, please visit page 41



For a full list of all specifications, please visit page 41



# Vacanza Series Capitolo™

# Vacanza Series Celio™



<b>Seating Capacity</b>	5 adults
<b>Dimensions</b>	208 × 208 × 84 cm
<b>Hydromassage Jets</b> 23 Total	2 AdaptaSsage™ jets, 4 AdaptaFlo™ jets, 17 Euro jets

<b>Seating Capacity</b>	3 adults
<b>Dimensions</b>	213 × 165 × 74 cm
<b>Hydromassage Jets</b> 18 Total	1 AdaptaSsage™ jet, 3 AdaptaFlo™ jets, 14 Euro jets

**Shell Colours**



**EcoTech™ Cabinet Colours**



**Shell Colours**



**EcoTech™ Cabinet Colours**



The Capitolo seats 5 adults and adds unmatched comfort to the Vacanza™ Series, offering not one, but two contoured lounge seats. 23 powerful jets complete the picture and unleash this spa's full potential.

The Celio is a 3-person lounge spa model and is the perfect solution for small garden installations that have space constraints. The Celio features Caldera Spas' signature comfort, performance and style amenities including 18 stainless steel jets, 6 points-of-light, FiberCor™ and FROG™.

For a full list of all specifications, please visit page 41



For a full list of all specifications, please visit page 41



Vacanza Series  
**Aventine™**



<b>Seating Capacity</b>	2 adults
<b>Dimensions</b>	163 x 163 x 74 cm
<b>Hydromassage Jets</b>	6 AdaptaFlo jets,
<b>14 Total</b>	2 Euro-Pulse™ jets,
	6 Euro jets

Shell Colours



EcoTech™ Cabinet Colours



The Aventine hot tub has been specially-designed for small spaces and fits exceptionally well in a corner. So tuck it away and enjoy a wonderful hydromassage experience in this portable 2 person hot tub.

For a full list of all specifications, please visit page 41



# Vacanza™ Series



	Palatino™	Marino™	Capitolo™	Celio™	Aventine™
<b>Pure Comfort</b>					
<b>Seating Capacity (adults)</b>	6	6	5	3	2
<b>Dimensions (cm)</b>	226 × 226 × 97	213 × 213 × 91	208 × 208 × 84	213 × 165 × 74	163 × 163 × 74
<b>Water Capacity (l)</b>	1,514	1,363	1,287	852	568
<b>Weight Dry / Filled* (kg)</b>	413 / 2,403	379 / 2,217	320 / 2,103	288 / 1,377	227 / 953
<b>Hydromassage Jets</b>	<b>45</b>	<b>35</b>	<b>23</b>	<b>18</b>	<b>14</b>
AdaptaSsage™	4	3	2	1	
AdaptaFlo™	6	5	4	3	6
Euro-Pulse™					2
Euro	35	27	17	14	6
<b>Pure Performance</b>					
<b>Jet Pump - ReliaFlo™ **</b>	2.5 HP - 5.2 BHP	2.0 HP - 4.0 BHP	2.5 HP - 5.2 BHP	2.0 HP - 4.0 BHP	2.0 HP - 4.0 BHP
Single-Speed	1	1			
Dual-Speed	1	1	1	1	1
<b>Control System</b>					
Solid-state electronic with LED display	✓	✓	✓	✓	✓
<b>Heater</b>					
EnergyPro™ 2,000 W	✓	✓	✓	✓	✓
<b>Electrical Requirements 230 V, 50 Hz ***</b>	20 A	16 A	16 A	16 A	16 A
<b>Filter Size (m²)</b>	6	6	2.8	2.8	3.3
<b>FROG™ Water Care System</b>	✓	✓	✓	✓	✓
<b>Monarch™ CD Ozone System</b>	Optional	Optional	Optional	Optional	Optional
<b>Insulating Cover</b>	✓	✓	✓	✓	✓
<b>Pure Style</b>					
<b>Stainless Steel Jet Trim</b>	✓	✓	✓	✓	✓
<b>Multi-Colour LED Lighting System</b>	10	10	10	6	Blue LED****
<b>Water Feature</b>					
Acquarella™ Waterfall	✓	✓	✓		
<b>Caldera® Entertainment Options</b>					
Wireless TV	Optional	Optional	Optional	Optional	Optional
Wireless In-home Dock	Optional	Optional	Optional	Optional	Optional
Wireless sound system with Bluetooth technology	Optional	Optional	Optional	Optional	Optional

\* Filled weight includes the weight of the occupants assuming an average weight of 79 kg

\*\* Brake Horsepower (BHP) is the horsepower a pump motor achieves for a brief period upon start-up

\*\*\* Other configurations available

\*\*\*\* Optional: Mystique™ LED lighting

# Colours to Complement Your Décor

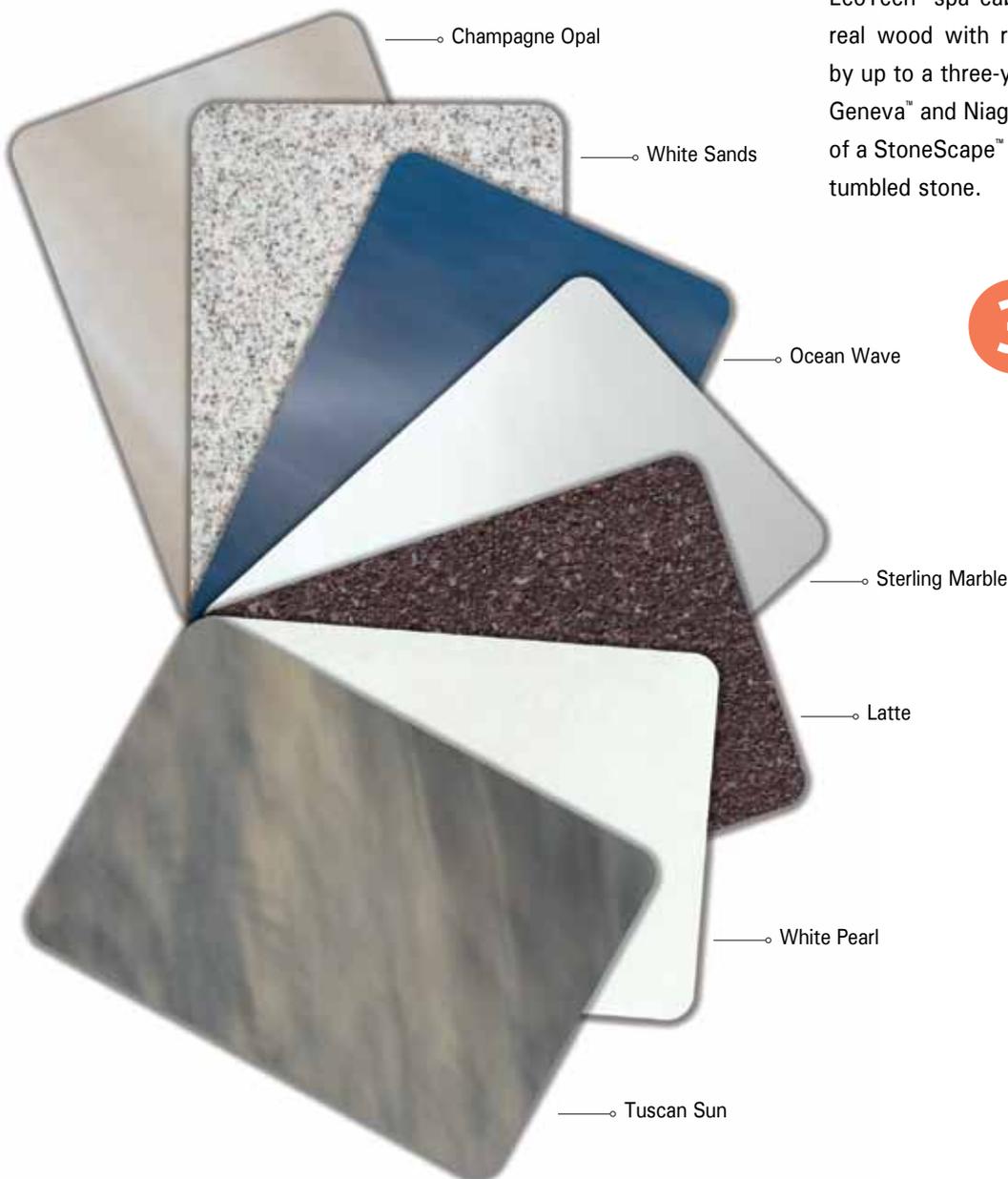


## 1 Choose your shell colour

Our strong DuraBond™ shell is available in a choice of seven elegant, contemporary colours featuring either a smooth or textured finish. Selection varies by model.

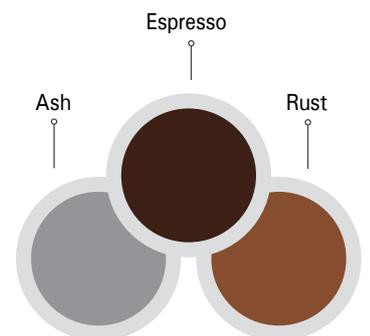
## 2 Choose your cabinet colour

Caldera® spas come with a low-maintenance, durable EcoTech™ spa cabinet combining the aesthetic appeal of real wood with reinforced polymers. EcoTech is backed by up to a three-year limited warranty. The Utopia™ Series Geneva™ and Niagara™ models are available with the option of a StoneScape™ cabinet surround with the look of natural tumbled stone.



## 3 Matching cover colours

Caldera spa covers deliver beauty, energy-efficiency and peace of mind. Colour coordinated with the spa cabinets, our covers feature dense-foam insulation wrapped in durable, marine-grade vinyl, and include ASTM compliant child-safety locks.





# Quality Built Quality Backed

## A legacy of trust

Caldera® Spas was founded in 1976 and is one of the most heralded and trusted spa brands in the world. Caldera is manufactured by Watkins Manufacturing Corporation— the global industry leader having built more than one million hot tubs.

## Quality assurance

From precision craftsmanship to rigorous quality control and testing, each Caldera spa is scrutinized for form, function, fit and finish before it is ready for you. We are committed to the highest level of engineering and construction and back each spa with our exceptional ComfortGuard® limited warranty— one of the best in the industry.

## Recognition

Caldera spas are recognized throughout the industry for performance, quality and customer satisfaction. Recent awards and recognition include being consecutively named a Consumers Digest® “Best Buy” for the Paradise™ Series, Martinique™ model and receiving eight consecutive certifications for excellence in customer satisfaction from the consumer group SpaSearch.

## At your service

Backed by the full expertise and resources of Caldera Spas our professional retailers are committed to ensuring your long-term customer satisfaction. From purchase to installation to service and more, count on your professional retailer to make Caldera ownership easy and enjoyable.

## A global leader

Watkins Manufacturing Corporation is owned by Masco Corporation. A Fortune 500 company, Masco is a global leader whose family of trusted home products includes: Bristan® showers, Moores® kitchen and bathroom furniture, and many more respected brands.



# WATKINS



# CalderaSpas®

Come to Life™



[www.calderaspas.co.uk](http://www.calderaspas.co.uk)

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